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VITERIA - BULLONERIA

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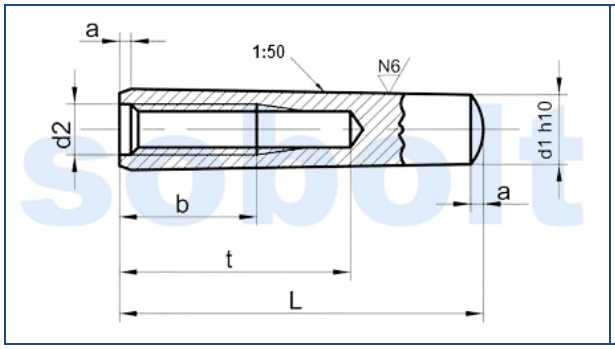
CERTIFIED MANAGEMENT SYSTEM
ISO 9001

019
008

SPINE CONICHE NON TEMPRATE CON FORO DI ESTRAZIONE (TOLLERANZA h10)

(TAPER PINS WITH INTERNAL THREAD TOLL. h10)



UNI	**7284**
DIN	**7978/A**
ISO	**8736/A**
material class	
AVP	

Ø d1 (dimension)	4	5	6	8	10	12	13	14	16	20	25
a (min)	-	-	0.8	1.00	1.20	1.60	1.60	1.60	2.00	2.50	3.00
d2 (fil.)	-	-	M4	M5	M6	M8	M8	M8	M10	M12	M16
t (nom)	-	-	6	8	10	12	12	12	16	18	24

TAVOLA DELLE TOLLERANZE ISO PER - ALBERI -

(ISO TOLLERANCE – FOR SHAFTS)

tolleranze espresse in micron = 0,001 mm

Ø d1	s6	r6	n6	m6	j6	h5	h6	h8	h9	h10	h11	g5	g6	f7	f8	e8	d11
> 1 ≤ 3	+20 +14	+16 +10	+10 +4	+8 +2	+4 -2	0 -4	0 -6	0 -14	0 -25	0 -40	0 -60	-2 -6	-2 -8	-6 -16	-6 -20	-14 -28	-20 -80
> 3 ≤ 6	+27 +19	+23 +15	+16 +8	+12 +4	+6 -2	0 -5	0 -8	0 -18	0 -30	0 -48	0 -75	-4 -9	-4 -12	-10 -22	-10 -28	-20 -38	-30 -105
> 6 ≤ 10	+32 +23	+28 +19	+19 +10	+15 +6	+7 -2	0 -6	0 -9	0 -22	0 -36	0 -58	0 -90	-5 -11	-5 -14	-13 -28	-13 -35	-25 -47	-40 -130
> 10 ≤ 14	+39 +38	+34 +23	+23 +12	+18 +7	+8 -3	0 -8	0 -11	0 -27	0 -43	0 -70	0 -110	-6 -14	-6 -17	-16 -34	-16 -43	-32 -59	-50 -160
> 14 ≤ 18	+39 +38	+34 +23	+23 +12	+18 +7	+8 -3	0 -8	0 -11	0 -27	0 -43	0 -70	0 -110	-6 -14	-6 -17	-16 -34	-16 -43	-32 -59	-50 -160
> 18 ≤ 24	+48 +35	+41 +28	+28 +15	+21 +8	+9 -4	0 -9	0 -13	0 -33	0 -52	0 -84	0 -130	-7 -16	-7 -20	-20 -41	-20 -53	-40 -73	-65 -195
> 24 ≤ 30	+48 +35	+41 +28	+28 +15	+21 +8	+9 -4	0 -9	0 -13	0 -33	0 -52	0 -84	0 -130	-7 -16	-7 -20	-20 -41	-20 -53	-40 -73	-65 -195
> 30 ≤ 40	+59 +43	+50 +34	+33 +17	+25 +9	+11 -5	0 -11	0 -16	0 -39	0 -62	0 -100	0 -160	-9 -20	-9 -25	-25 -50	-25 -64	-50 -89	-80 -240
> 40 ≤ 50	+59 +43	+50 +34	+33 +17	+25 +9	+11 -5	0 -11	0 -16	0 -39	0 -62	0 -100	0 -160	-9 -20	-9 -25	-25 -50	-25 -64	-50 -89	-80 -240
> 50 ≤ 65	+72 +53	+60 +41	+39 +20	+30 +11	+12 -7	0 -13	0 -19	0 -46	0 -74	0 -120	0 -190	-10 -23	-10 -29	-30 -60	-30 -75	-60 -106	-100 -290
> 65 ≤ 80	+78 +59	+62 +43	+39 +20	+30 +11	+12 -7	0 -13	0 -19	0 -46	0 -74	0 -120	0 -190	-10 -23	-10 -29	-30 -60	-30 -75	-60 -106	-100 -290
> 80 ≤ 100	+93 +71	+73 +51	+45 +23	+35 +13	+13 -9	0 -15	0 -22	0 -54	0 -87	0 -140	0 -220	-12 -27	-12 -34	-36 -71	-36 -90	-72 -126	-120 -340
> 100 ≤ 120	+101 +79	+76 +54	+45 +23	+35 +13	+13 -9	0 -15	0 -22	0 -54	0 -87	0 -140	0 -220	-12 -27	-12 -34	-36 -71	-36 -90	-72 -126	-120 -340